INVESTMENT STAINLESS STEEL

INTRODUCTION

Leader Ball Valves are available in three-piece construction. It offers full flow with minimum turbulence and can balance or throttle fluids. Ball move from closed to full open in a quarter of a turn of the shaft and therefore referred to as quarter turn ball valve.

PRINCIPAL FEATURES

- Design Std.: BSEN ISO 17292.
- Pressure Temperature Rating as per ISO 5208 / API 598.
- Sturdy design for high pressure & temperature service.
- Three-piece constructions designed for easy online service.
- Floating Ball, line pressure forces the floating ball against the downstream seat to effect bubble-tight sealing.
- Mirror-finished Solid Stainless Steel Ball ensures bubble-tight sealing and lower operating torques.
- Premium quality PTFE seats to ensure bubble-tight sealing and lower operating torques.
- Inbuilt antistatic mechanisms to provide electrical continuity.
- Blowout proof stem design.
- Fire safe design as per API 607, feature secondary metal seats act in the event of a fire, after the soft-seat totally deform, the ball moves and touch the metal seat to form a leak- tight seal.
- Screwed Female Taper ends as per ASME B1.20.1 (NPT) / BS 21, Screwed Female Parallel ends as per ISO 228 / BS 21 available on request.
- Socket-weld / Butt Welded are available on request with 100mm Nipple on both the ends.
- Lever operated.
- Valves can be offered with electrical and Pneumatic actuators on request.

END CONNECTION

Screwed ends / Socket Weld.

WORKING PRESSURE

Maximum working pressure 69 Bar @ 38°C. See Pressure / Temperature Chart at page No.38.

TEMPERATURE LIMITS

Maximum working temperature 175°C. See Pressure / Temperature Chart at page No.38.



BALL VALVE

(Class-800)

Item Code:	CF8M012,	CF8M013	
Bore Type:	Reduced Bore	Full Bore	
Pressure Rating:	CL-800,	CL-800	
Testing Standard:	: API-598, BSEN 12266 Part-1		

- Size Range: 15mm to 50mm
- Product Standard: BSEN ISO 17292

SUITABLE FOR



TEST PRESSURE (Hydrostatic)

Rating	CL-800
Body (Hyd.)	178 Bar
Seat (Hyd.)	76 Bar
Seat (Air)	6.9 Bar

PRESSURE / TEMPERATURE DIAGRAM



Note : The above data is subject to change without notice due to our continuing product improvement program.



(12) (13 (19)

L±1.6

(1

17

ANTISTATIC DESIGN

(VIEW-A)

~LL

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SCREWED ENDS

D Min.

ØSW+0.5

SOCKET WELDED ENDS

Vinnin 1

DIMENSIONAL DATA CLASS-800 (REDUCED BORE)

SIZE (mm)	15	20	25	32	40	50
L	60	70	85	95	110	120
Øb	9.5	12.5	19	25	32	40
~H	80	82	103	112	118	122
С	14.5	15	18	18	20	18
Rc	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
~LL	165	165	180	180	230	272
ØSW	21.7	27	33.8	42.5	48.6	61.6
D	10	13	13	13	13	16

DIMENSIONAL DATA CLASS-800 (FULL BORE)

SIZE (mm) 1	5	20	25	32	40
L 7	70	85	95	110	120
Øb	12.5	19	25	32	40
~H 8	82	103	112	118	122
C ·	15	18	19	20	20
Rc	1/2"	3/4"	1"	1-1/4"	1-1/2"
~LL	165	180	180	230	272
ØSW 2	21.7	27	33.8	42.5	48.6
D	10	13	13	13	13

MATERIAL SPECIFICATION

P.No.	NAME OF PART	MATERIAL	SPECIFICATION
1	BODY	STAINLESS STEEL	ASTM A351 Gr. CF8M
2	BODY SEAL	PTFE / GRAFOIL	
3	PIPE CONNECTOR	STAINLESS STEEL	ASTM A351 Gr. CF8M
4	BALL	STAINLESS STEEL	ASTM A351 Gr. CF8M
5	SEAT	PTFE	
6	STEM SEAL	PTFE / GRAFOIL	
7	GLAND SEAL	PTFE / GRAFOIL	
3	GLAND	STAINLESS STEEL	ASTM A276 TYPE 316
)	BELLEVILLE WASHER	SPRING STEEL	BS 970 EN 42J
0	STEM NUT	STAINLESS STEEL	ASTM A276 TYPE 316
1	LEVER (ZINC PLATED)	CARBON STEEL PLATE WITH PLASTIC SLEEVE	
2	LEVER NUT	STAINLESS STEEL	ASTM A276 TYPE 316
3	STEM	STAINLESS STEEL	ASTM A276 TYPE 316
4	LOCKING WASHER	STAINLESS STEEL	ASTM A276 TYPE 316
5	BOLTS	STAINLESS STEEL	ASTM A193 Gr.B8M
6	NUTS	STAINLESS STEEL	ASTM A194 Gr.8M
7	ANTISTATIC BALL	STAINLESS STEEL	SS TYPE 316
18	SPRING	STAINLESS STEEL	SS TYPE 316

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